

HPC P/N # 5113 WAX	Rev: 001
Customer # N/A	Date: December 16, 2021 Supersedes: 11/19/21
Product Description: 113mm ice cream stick	
Prepared By: <i>Jessica Brown</i>	Quality Systems Coordinator Date: 12/16/21
Approved By: <i>Bruno</i>	Director of Manufacturing & Quality Control Date: 12/16/21

- 1. DESCRIPTION:** Waxed, flat wooden stick used in the dairy industry as an ice cream or novelty stick
- 2. PHYSICAL DIMENSIONS AND SPECIFICATIONS:**
  - 2.1** Refer to Drawing: FS-0280, FS-0280-M
- 3. MATERIAL:**
  - 3.1** Clear, straight grained, natural North American white birch
  - 3.2** Maximum moisture content: 9% by weight
  - 3.3** Synthetic micro wax. Compliant with U.S Food and Drug Administration (FDA) CFR 175.250, 172.615
- 4. MAJOR AND MINOR DEFECT DESCRIPTIONS AND PERCENTAGES:**
  - 4.1** Major defects to AQL 0.5% (defects are cumulative)
    - 4.1.1** Broken
    - 4.1.2** Narrow <0.350" (8.89mm)
    - 4.1.3** Flat Warped > 0.123" (3.12mm)
    - 4.1.4** Side Warped > 0.410" (10.41mm)
    - 4.1.5** Hard Splinters
  - 4.2** Minor defects 1.5% AQL – (defects are cumulative)
    - 4.2.1** Rough Edges/Hair Splinters
    - 4.2.2** Machine scuffed
    - 4.2.3** Pin knots
    - 4.2.4** Bad ends
    - 4.2.5** Color
    - 4.2.6** Wood stains
- 5. PACKAGING:** 10,000 ice cream sticks per case. Shipped on heat treated pallets, as requested.  
Compliant with ISPM 15
- 6. ADDITIONAL INFORMATION:**
  - 6.1** Corrugated case identifies: Part Number, case quantity, part description, and date of manufacture
  - 6.2** We certify that no significant changes are made to materials or manufacturing processes without prior customer notification.
  - 6.3** All products are manufactured under a quality system in compliance with:
    - 6.3.1** Current US FDA Good Manufacturing Practices (cGMP's)
    - 6.3.2** BRCGS Packaging Material
    - 6.3.3** HACCP (Hazard Analysis Critical Control Point)
    - 6.3.4** Kosher Certified