

HPC P/N # 520	Rev: 004
Customer # N/A	Date: February 19, 2015
Product Description: 93mm bow-tie ice cream stick	
Prepared By: <i>Jessica Brown</i> Quality Systems Coordinator	Date: 2/19/15
Approved By: <i>[Signature]</i> Director of Manufacturing & Quality Control	Date: 2/20/15

1. **DESCRIPTION:** Bow-tie shaped, flat wooden stick used in the dairy industry as an ice cream or novelty stick
2. **PHYSICAL DIMENSIONS AND SPECIFICATIONS:**
  - 2.1 Refer to Drawing: FS-003
3. **MATERIAL:**
  - 3.1 Clear, straight grained, natural North American white birch
  - 3.2 Maximum moisture content: 9% by weight
  - 3.3 Synthetic micro wax. Compliant with U.S Food and Drug Administration (FDA) CFR 175.250, 172.615
4. **MAJOR AND MINOR DEFECT DESCRIPTIONS AND PERCENTAGES:** *(Refer to QSUM #022 for action levels of product defects)*
  - 4.1 Major defects to AQL 0.5% (defects are cumulative)
    - 4.1.1 Broken
    - 4.1.2 Flat warped > 0.120"
    - 4.1.3 Narrow
  - 4.2 Minor defects 1.5% AQL – (defects are cumulative)
    - 4.2.1 Rough Edges/Splinters
    - 4.2.2 Machine scuffed
    - 4.2.3 Pin knots
    - 4.2.4 Bad ends
    - 4.2.5 Color
    - 4.2.6 Wood stains
5. **PACKAGING:** 5,600 ice cream sticks per case. Shipped on heat treated pallets, as requested. Compliant with ISPM 15
6. **ADDITIONAL INFORMATION:**
  - 6.1 Corrugated case identifies: Part Number, case quantity, part description, and date of manufacture
  - 6.2 We certify that no significant changes are made to materials or manufacturing processes without prior customer notification.
  - 6.3 All products are manufactured under a quality system in compliance with:
    - 6.3.1 Current US FDA Good Manufacturing Practices (cGMP's)
    - 6.3.2 British Retail Consortium (BRC) Standard for Packaging & Packaging Material
    - 6.3.3 HACCP (Hazard Analysis Critical Control Point)
    - 6.3.4 Kosher Certified