

HPC P/N # 2505 R	Rev: 006
Customer # N/A	Date: January 13, 2022 Supersedes: 04/21/20
Product Description: 5-1/2" x 1/4" x .092" corn dog stick	
Prepared By: <i>Jessica Brown</i>	Quality Systems Coordinator Date: 1/13/22
Approved By: <i>Bryan</i>	Director of Manufacturing & Quality Control Date: 1/14/22

- 1. DESCRIPTION:** Flat wooden product suitable for use in the food industry as a corn dog stick.
  
- 2. DIMENSIONS:**
  - 2.1** Refer to Drawing: # FS-0056
  
- 3. MATERIAL:**
  - 3.1** Clear, straight grained, natural North American hardwood
  - 3.2** Maximum moisture content: 9% by weight
  - 3.3** Synthetic micro wax. Compliant with U.S Food and Drug Administration (FDA) CFR 175.250, 172.615
  
- 4. MAJOR AND MINOR DEFECT DESCRIPTIONS AND PERCENTAGES:**
  - 4.1** Major defects to AQL .5% (defects are cumulative)
    - 4.1.1** Broken
    - 4.1.2** Narrow
    - 4.1.3** Width Tapered
    - 4.1.4** Flat Warps > 0.138"
    - 4.1.5** Side Warps > 0.270"
  - 4.2** Minor defects 1.5 % AQL – (defects are cumulative)
    - 4.2.1** Rough Edges/Splinters
    - 4.2.2** Machine Scuffed
    - 4.2.3** Pin knots
    - 4.2.4** Bad Ends
    - 4.2.5** Color
    - 4.2.6** Wood Stains
  
- 5. PACKAGING:** 10,000 pieces bulk per case. Shipped on heat treated pallets, as requested.  
Compliant with ISPM 15
  
- 6. ADDITIONAL INFORMATION:**
  - 6.1** Corrugated shipper label identifies: Part Number, case quantity, part description, and date of manufacture.
  - 6.2** We certify that no significant changes are made to materials or manufacturing processes without prior customer notification.
  - 6.3** All products are manufactured under a Quality System in compliance with:
    - 6.3.1** Current US FDA Good Manufacturing Practices (cGMP's)
    - 6.3.2** BRCGS Packaging and Packaging Material
    - 6.3.3** HACCP (Hazard Analysis Critical Control Point)
    - 6.3.4** Kosher Certified